BHP BILLITON LTD

Form 6-K

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BHP Billiton Production Report for the Quarter

Ended 31 December 2001

BHP Billiton today released its production report for the quarter ended 31 December 2001. The results demonstrate a solid operational performance, particularly from the iron ore and petroleum assets, and the contribution from new copper, metallurgical coal, petroleum and alumina operations.

The production figures also reflect BHP Billiton's international resource management strategy, including the decision to temporarily reduce copper production by an estimated 170,000 tonnes per annum.

• Aluminium

production was six per cent lower than the December 2000 quarter and four per cent lower than the September 2001 quarter. Production at Mozal (Mozambique) was significantly higher during the December 2001 quarter, compared to the corresponding period in 2000, reflecting the completion of full commissioning at that project in December 2000. Lower production at Alumar and Valesul over the half year reflects temporary power usage restrictions instigated by the Brazilian government in June 2001. Power rationing in the north of the country was suspended in January 2001 and it is expected that Alumar will return to full production during the March 2002 quarter.

• Alumina

production was 81 per cent higher than the December 2000 quarter and in line with the September 2001 quarter reflecting BHP Billiton's increased ownership in Worsley (Australia), effective January 2001 and a production capacity expansion at that asset, completed in April 2001.

• Oil and Condensate

production was in line with both the December 2000 quarter and the September 2001 quarter. Bass Strait (Australia) production remained constant compared to both periods due to successful infill drilling. Liverpool Bay (UK) production was significantly higher than the December 2000 quarter due to increased stabilised production from that asset.

Increased production was also recorded at the Bruce and Keith fields (UK) during the December 2001 quarter due to increased customer demand. In addition, Typhoon (USA) reported higher production during the December 2001 quarter following the ramp-up of first production from the deepwater Gulf of Mexico asset (commenced operations in July 2001). Higher production was recorded at the Wanaea/Cossack fields (Australia) during the December 2001 quarter following planned maintenance in the previous quarter.

• Natural Gas

production was 25 per cent higher than the December 2000 quarter and seven per cent higher than the September 2001 quarter. Higher year on year gas production at Bass Strait (Australia) was due to sales into the Eastern Gas Pipeline. Compared to both periods, natural gas production was also significantly higher at the Liverpool Bay, Bruce and Keith fields (UK) due to increased customer demand.

• Copper

production was 18 per cent lower than the December 2000 quarter and 10 per cent higher than the September 2001 quarter. Copper production at Escondida (Chile) was lower compared to both periods due to temporary production cuts announced in November 2001 and a natural decline in head grade. BHP Billiton recorded higher copper production in the December 2001 quarter following the successful achievement of commercial production at Antamina (Peru) in October 2001 - more than four months ahead of schedule. Lower year on year copper production was largely due to BHP Billiton no longer reporting production from the Ok Tedi mine (Papua New Guinea).

During January 2002, BHP Billiton commenced the temporary curtailment of production at its Tintaya (Peru) operations and closed its remaining in-situ leaching operations at San Manuel (USA) as part of its international copper resource management strategy. At the time of the announcements Tintaya was producing 90,000 tonnes per annum of copper, while San Manuel was producing 9,000 tonnes per annum of copper cathode.

• Iron Ore

production was six per cent higher than the December 2000 quarter and in line with the September 2001 quarter. Western Australian iron ore set new production records during both the half year and December 2001 quarter (8.2 per cent higher than the previous half year and 14.2 per cent higher than the December 2000 quarter) due to continuing strong demand for product in Japan, China and other Asian markets. Higher production in the December 2001 quarter also allowed for the rebuilding of port stockpiles from previously low levels. During the half year, BHP Billiton sold 37.1 million wet tonnes (100 per cent terms) of WA iron ore, which is an increase of 4.9 per cent compared to the corresponding period in 2000.

• Metallurgical Coal

production was eight per cent lower than the December 2000 quarter and 10 per cent lower than the September 2001 quarter. Shipments from the Queensland (Australia) coal mines were 13.4 million tonnes over the half year, or two per cent higher than the corresponding period in 2000. Higher production was recorded at Blackwater (Australia) during the December 2001 quarter following the expansion of production facilities and the successful integration of the South Blackwater operations, acquired as part of QCT Resources in July 2001.

Lower production, compared to the December 2000 quarter, follows the equalisation of Queensland (Australia) coal interests with Mitsubishi to form the BHP Billiton Mitsubishi Alliance in March 2001. Production at the Gregory Joint Venture (Australia) during the half year was impacted by adverse roof conditions encountered at the Crinum mine between August and December.

• Energy Coal

production was 20 per cent lower than the December 2000 quarter and eight per cent lower than the September 2001 quarter. The decline in production was largely due to the divestment of BHP Billiton's 80 per cent interest in the PT Arutmin assets (Indonesia) in November 2001 and the sale of the Matla and Glisa mines (South Africa) in the June 2001 quarter. Lower production during the half year also reflects the accelerated closure of the Rietspruit mine (South Africa) in November 2001.

• Nickel

production during the quarter was 22 per cent higher than the December 2000 quarter and 10 per cent higher than the September 2001 quarter. The year on year increase was largely due to higher production and sales at Cerro Matoso (Colombia) following commencement of production from the Line II expansion in January 2001. Higher production was also recorded at Yabulu (Australia) and Cerro Matoso during the December 2001 quarter following the completion of planned maintenance in the previous period.

Ekati™ Diamond

production was 192 per cent higher than the December 2000 quarter and 21 per cent higher than the September 2001 quarter following the acquisition of Dia Met Minerals Ltd, effective 1 July 2001. Higher production was also recorded during the December quarter following the commencement of mining at the Misery pipe in December 2001. Production from the Misery pipe will provide a small but consistent proportion of the Ekati™ mine's total output with the Panda pipe continuing to be the main source of production.

• Raw Steel

production was eight per cent lower than the December 2000 quarter and nine per cent lower than the September 2001 quarter. Lower production was largely due to industrial action at the Port Kembla steelworks (Australia) during the December 2001 quarter. Domestic despatches were significantly higher, compared to the December 2000 quarter, due to strong demand for coated, pipe and tube, plate and tinplate products.

Further news and information can be found on our Internet site: www.bhpbilliton.com

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BHP BILLITON PRODUCTION S	IIMMADV									
BHF BILLITON PRODUCTIONS	UMWAKI	QUAI	RTER EN	NDED		HALF ENI		%	CHANC	Œ
								DEC Q01	DEC Q01	YTD 01
		DEC	SEPT	DEC		DEC	DEC	VS	VS	vs
		2000	2001	2001		2001	2000	DEC Q00	SEPT Q01	YTD 00
ALUMINIUM										
Alumina	('000 tonnes)	533	964	965		1,929	1,072	81%	0%	80%
Aluminium	('000 tonnes)	251	244	235		479	484	-6%	-4%	-1%
BASE METALS										
Copper	('000 tonnes)	271.6	202.1	221.6		423.6	483.7	-18%	10%	-12%
Lead	(tonnes)	51,104	54,032	53,212		107,244	104,047	4%	-2%	3%
Zinc	(tonnes)	33,804	29,402	46,719		76,122	63,315	38%	59%	20%
Gold	(ounces)	186,314	69,682	74,162		143,844	361,353	-60%	6%	-60%
Silver	('000 ounces)	8,060	8,183	9,281		17,464	16,135	15%	13%	8%
Molybdenum	('000 tonnes)	0.1	0.2	0.2		0.3	0.1	12%	1%	123%
					-					

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		_	_	_	_	_	_	_		_	_	-
	ON STEEL											
MATE	ERIALS					-						
	Iron ore	('000 tonnes)	16,230	17,080	17,283		34,363	33,510		6%	1%	3%
	If off ofe	('000	10,230	17,000	17,203	-	34,303	33,310		0%	170	370
	Metallurgical coal	tonnes)	8,877	9,035	8,149		17,184	16,841		-8%	-10%	2%
	8	('000')		. ,	- , -	ľ	., .	- / -				
	Manganese ores	tonnes)	897	973	888		1,860	1,921		-1%	-9%	-3%
		('000')										
	Manganese alloys	tonnes)	173	119	165	_	284	348		-5%	39%	-18%
	TT . 1	('000')	201	206	20.4		770	206		220	0.07	0.5.04
	Hot briquetted iron	tonnes)	291	386	384	┢	770	396		32%	0%	95%
STAIN	NLESS STEEL											
	ERIALS											
		('000')										
	Nickel	tonnes)	14.4	15.9	17.5		33.4	27.2		22%	10%	23%
		('000')										
	Chrome ores	tonnes)	898	629	609	L	1,238	1,819		-32%	-3%	-32%
	Ferrochrome	('000')	249	207	206		413	522		-17%	0%	-21%
	remodificille	tonnes)	249	207	200	F	413	322	-	-1/%	0%	-21%
		('000')				l						
ENER	GY COAL	tonnes)	25,821	22,405	20,623		43,028	46,663		-20%	-8%	-8%
				<u> </u>		-						
PETR	OLEUM					L						
	Crude oil and condensate	('000 bbl)	20,000	19,492	19,747		39,239	40,817		-1%	1%	-4%
		,	,									
	Natural gas	(bcf)	60.83	71.24	76.23		147.47	122.58		25%	7%	20%
	LPG	('000 tonnes)	155.04	182.71	173.01		355.72	327.81		12%	-5%	9%
		('000	100.01	102.71	175.01	T	333.72	327.01		1270	270	770
	Ethane	tonnes)	9.98	24.05	18.59		42.64	33.17		86%	-23%	29%
						L						
BHP S	TEEL					L						
		('000')		1 202	1 2 6 2			2 027		0 ~	2 ~	
	Raw steel	tonnes)	1,372	1,382	1,262	┡	2,644	2,827		-8%	-9%	-6%
	Marketable steel products	('000 tonnes)	1,268	1,377	1,169		2,546	2,693		-8%	-15%	-5%
	products	tomics)	1,200	1,311	1,107	H	۷,೨≒٥	4,093	H	-0 70	-1370	-370
EXPL	OR'N, TECH &					Ī						
NEW						L						
		('000')										
	Diamonds	carats)	318	767	928	_	1,695	627	L	192%	21%	170%

внр ві	ILLITON ATTRIBUT	ABLE PRODUCT	ION						
				QUAF	RTER ENI	DED			F YEAR IDED
		BHP Billiton	DEC	MARCH	JUNE	SEPT	DEC	DEC	DEC
		Interest	2000	2001	2001	2001	2001	2001	2000
	MINIUM								
ALUI	MINA								
Produ conne	ection ('000 s)								
	Worsley (a)	86%	211	541	674	662	671	1,333	417
	Suriname	45%	215	213	211	219	209	428	428
	Alumar	36%	107	114	113	83	85	168	227
	Total		533	868	998	964	965	1,929	1,072
	MINIUM								
	ction ('000								
onne	S) Hillside	1000/	127	122	123	125	117	242	252
		100%	45		1	1	 		253
	Bayside	100%	43 44	44	43	44	45 32	89	91 87
	Alumar	46.3%	12	42	43	35	9	67	-
	Valesul	45.5%		11	9	8	+	17	23
	Mozal (b)	47%	23	31	32	32	32	64	30
	Total		251	250	250	244	235	479	484
	E METALS (c)								
COPF									
•	ole metal ('000								
onne	Escondida	57.5%	105.8	98.3	89.1	89.3	80.1	169.5	215.3
	Ok Tedi (d)	52%	54.1	98.3 51.7	53.4	07.3	00.1	109.3	103.9
		100%	24.0			20.0	22.9	43.8	46.5
	Tintaya Antamina (e)	33.8%	∠4.U	18.4	20.1	20.9	26.5	26.5	40.3
		†	- 9.9	10.9	11.0	11.6	12.0		9.9
	Alumbrera (e)	25%	9.9	10.8	11.9	11.6	12.0	23.6	9.9
	Highland Valley (e)	33.6%	16.1	14.8	14.1	16.1	16.0	32.1	16.1
	Selbaie	100%	3.2	3.3	2.9	2.5	2.7	5.1	6.6
	Total	10070	213.1	197.2	191.5	140.4	160.2	300.6	398.3

Refined production ('000) tonnes)							
Escondida	57.5%	20.5	21.0	22.0	21.9	21.9	43.8	40.4
Cerro Colorado								
(e)	100%	31.0	32.0	33.8	34.0	33.8	67.8	31.0
San Manuel	100%	2.6	2.5	2.3	2.3	2.2	4.5	5.4
Pinto Valley	100%	4.4	3.9	3.8	3.4	3.4	6.8	8.7
Total		58.5	59.4	62.0	61.6	61.4	123.0	85.4
								-
LEAD		1						
Payable metal (tonnes)								
Cannington	100%	49,503	45,228	54,271	52,879	51,914	104,793	100,830
Pering	100%	1,601	1,320	1,486	1,153	1,298	2,451	3,217
Total		51,104	46,548	55,757	54,032	53,212	107,244	104,047
ZDIC								
ZINC								
Payable metal (tonnes)	1000	17.004	15.077	17.176	14.050	17.005	21 242	21 141
Cannington	100%	17,994	15,877	17,176	14,058	17,285	31,343	31,141
Antamina (e)	33.8%	10.212	-	7.060	0.456	16,010	16,010	-
Selbaie	100%	10,312	8,868	7,969	9,456	8,106	17,562	21,671
Pering	100%	5,498	5,010	5,397	5,888	5,318	11,206	10,503
Total		33,804	29,755	30,542	29,402	46,719	76,122	63,315
BASE METALS (continued)								
GOLD								
Payable concentrate (our	nces)							
Ok Tedi (d)	52%	127,049	115,576	124,729	-	1-	-	267,797
Escondida	57.5%	13,270	10,582	10,302	10,641	12,166	22,807	28,713
Tintaya	100%	4,638	5,146	7,693	10,249	11,500	21,749	11,585
Alumbrera (e)	25%	32,013	31,947	42,205	42,584	45,567	88,151	32,013
Selbaie	100%	9,344	8,472	8,198	6,207	4,929	11,136	21,245
Total		186,314	171,723	193,126	69,682	74,162	143,844	361,353
					<u> </u>			
SILVER		1						

Payable metal ('000 ounces)								
Cannington	100%	7,591	6,462	7,806	7,804	7,915	15,719	15,220
Antamina (e)	33.8%	-	-	-	-	690	690	-
Selbaie	100%	469	362	259	379	676	1,055	915
Total		8,060	6,824	8,065	8,183	9,281	17,464	16,135
MOLYBDENUM								
Payable metal ('000 tonnes)								
Highland Valley (e)	33.6%	0.14	0.12	0.12	0.15	0.15	0.30	0.14
CARBON STEEL MATERIALS								
IRON ORE								
Production ('000 tonnes)								
Mt Newman Joint Venture	85%	5,500	4,591	5,239	5,973	6,423	12,396	11,120
Goldsworthy Joint Venture	85%	1,730	1,453	1,788	1,656	1,667	3,323	3,360
Yandi Joint Venture	85%	5,840	6,354	6,882	7,046	6,933	13,979	12,920
Jimblebar	100%	1,250	991	1,272	1,182	1,332	2,514	2,380
Samarco	50%	1,910	1,885	1,893	1,223	928	2,151	3,730
Total		16,230	15,274	17,074	17,080	17,283	34,363	33,510
METALLURGICAL COAL (f)								
Production ('000 tonnes)								
CQCA Joint Venture (g)	50%	3,794	3,519	4,064	4,002	3,908	7,910	7,755
South Blackwater (h)	50%	-	-	-	670	524	1,194	-
Gregory Joint Venture (g)	50%	970	845	960	486	408	894	1,821
BHP Mitsui Coal (i)	80%	1,525	1,678	1,802	1,823	1,467	3,290	2,939

QCT Resources								
(j)	50%	1,260	1,837	2,087	-	-	-	1,260
Illawarra	100%	1,328	1,619	1,889	2,055	1,841	3,896	3,066
Total		8,877	9,498	10,802	9,035	8,149	17,184	16,841
MANGANESE ORES								
Saleable production ('00	0 tonnes)							
South Africa (k)	60%	579	538	490	467	501	968	1,134
Australia (k)	60%	318	379	446	505	387	892	787
Total		897	917	936	973	888	1,860	1,921
CARBON STEEL MAT (cont'd)	ERIALS					1 1		
MANGANESE				1		1 1		
ALLOYS								
Saleable production ('00	0 tonnes)							
South Africa (k)	60%	106	96	85	69	101	170	217
Australia (k)	60%	67	64	51	50	63	113	131
Total		173	160	136	119	165	284	348
HOT BRIQUETTED IRON								
Production ('000 tonnes)								
Boodarie TM Iron	100%	291	177	276	386	384	770	396
STAINLESS STEEL M. NICKEL	ATERIALS					+ +		
Production ('000						+ +		
tonnes)								
CMSA	99.8%	6.9	9.4	9.1	9.6	10.4	20.0	13.3
Yabulu	100%	7.5	7.4	7.7	6.3	7.1	13.4	13.9
Total		14.4	16.8	16.8	15.9	17.5	33.4	27.2
 		+	+		+	+ +		1
CHROME ORES								
Saleable production ('00	0 tonnes)							

	South Africa (k)	60%	898	674	665	629	609	1,238	1,819
								,	,
FER.	ROCHROME								
Salea	able production ('00	00 tonnes)							
	South Africa (k)	60%	249	192	194	207	206	413	522
							+		
	RGY COAL						+		
Prod tonne	uction ('000								
tonne	South Africa	10007	17 011	14 270	14571	14.520	13,724	20, 262	22 272
	USA	100%	17,811 3,962	14,379	14,571 3,890	14,538		28,262	32,372 7,042
		100%		3,993		3,106	3,170	6,276	ŕ
	Australia	100%	1,227	1,512	1,329	1,173	863	2,036	2,462
	Indonesia (l)	80%	2,134	2,035	2,291	2,450	1,778	4,228	4,100
	Colombia (m)	17%-33%	687	1,091	1,053	1,138	1,088	2,226	687
	Total		25,821	23,010	23,134	22,405	20,623	43,028	46,663
							+		
PET	ROLEUM						1 1		
	uction						† †		
	Crude oil &								
	condensate	(000 bbl)	20,000	19,911	18,378	19,492	19,747	39,239	40,817
	Natural gas	(bcf)	60.83	67.61	71.64	71.24	76.23	147.47	122.58
	LPG	('000 tonnes)	155.04	170.62	175.60	182.71	173.01	355.72	327.81
	Ethane	('000 tonnes)	9.98	15.69	18.53	24.05	18.59	42.64	33.17
	STEEL						-		
	uction ('000								
tonne	T	1000	1 272	1 277	1 220	1 202	1 262	2,644	2,827
	Raw steel Marketable steel	100%	1,372	1,277	1,328	1,382	1,262	2,044	2,021
	products	100%	1,268	1,345	1,469	1,377	1,169	2,546	2,693
	F-0000	10070	-,=00	1,0 10	2,.02	2,0 / /	-,,	_,_ 10	_,=,=,=
				+			+ +		
EXP	LORATION, TEC	H & NEW					1 1		
	INESS								
DIA	MONDS								

) E1 .:TM ()	000	210	277	407	7.67	020	1 (1	5 63
Ekati TM (n)	80%	318	375	427	767	928	1,69	5 62
(a) Interest in Wo	rsley increas	ed from 3	0% to 86%	effective				
January 2001.	1', 6'	. 1	2000 1	1: 10	11 .		252,000	
(b) Mozal produce capacity in Decen		etai in Jun	ie 2000 and	achieved fu	II commiss	sioning of its	253,000 1	pa
(c) Metal product payable metal.	on is reporte	ed on the b	pasis of					
(d) Ok Tedi data s announced in Aug		0% basis.	BHP Billito	on holds a 52	2% equity	interest in Ol	k Tedi. BI	IP Billito
that no profit wou are received.	ld be recogn	ised for O	k Tedi fron	n 1 July 200	1 except to	the extent th	nat divide	nds
Accordingly, Ok of 48,200 tonnes		ber 2001 a	and Decemb	per 2001 qua	arter coppe	r production	(100% ba	sis)
43,800 tonnes respreced.	pectively and	d gold pro	duction of	104,855 oun	ces and 98	,210 ounces	respective	ly has no
(e) Included from commenced comm		000, the e	ffective dat	e of the acqu	isition of	Rio Algom. A	Antamina	
production in Oct	ober 2001.							
(f) Coal production include some ther		l on the ba	sis of salea	ble product.	Production	n figures		
(g) BHP Billiton i Gregory joint ven			8 June 2001	(previously	CQCA jo	int venture 5	2.1% and	
(h) BHP Billiton a owned by BHP B		share of So	outh Blacky	vater in July	2001. Sou	th Blackwate	er is equal	ly
Mitsubishi Develo Ltd.	opment Pty							
(i) Shown on 100 interest.	% basis befo	re 20% ou	itside equity	y				
(j) Production rep is equally owned	_	ents BHP	Billiton's 50)% equity in	terest in M	letCoal Hold	ings. Met	Coal Hol
BHP Billiton and 2000. In June 200		Developmo	ent Pty Ltd	and acquired	d QCT Res	sources Limit	ted (QCT)	in Nove
Mitsubishi acquir Billiton.	ed the balance	ce of the si	hares in QC	T from BHI	P			
(k) Shown on 100 production is 60%		P Billiton	interest in	saleable				
(1) Production sho share of production		% basis aft	ter allowing	for Indones	ian state o	wned corpora	ation's 13.	5%
	its interest i							

(m) Carbonnes del Cerrejon (l	BHP Billiton 3	33.3%) and C	errejon Zo	na Norte (BHP Billito	n 16.7%) wei	e
acquired in September 2000					_		
and November 2000							
respectively.							
(n) Interest in Ekati TM increase	ed from 51%	to 80%					
effective July 2001.							
RODUCTION AND SHIPMENT REPORT				1	T		
RODUCTION AND SHIT MENT RELOKT					1	HALF	YEAR
		QUAR	TER END	DED			DED
	DEC	MARCH	JUNE	SEPT	DEC	DEC	DEC
	2000	2001	2001	2001	2001	2001	2000
ALUMINIUM							
SHP Billiton attributable production	n and sales un	less		1	 		1
therwise stated.	. and build till						
000 tonnes)							
, , , , , , , , , , , , , , , , , , ,							
ALUMINA							
Production							
Worsley, Australia (a)	211	541	674	662	671	1,333	417
Paranam, Suriname	215	213	211	219	209	428	428
Alumar, Brazil	107	114	113	83	85	168	227
Total	533	868	998	964	965	1,929	1,072
Sales							
Worsley, Australia (a)	205	388	725	692	638	1,330	390
Paranam, Suriname	194	224	186	224	221	445	408
Alumar, Brazil	116	120	116	79	88	167	226
Total	515	732	1,027	995	947	1,942	1,024
(a) Interest in Worsley inc. January 2001.	reased from 3	0% to 86% ef	fective				
ALUMINIUM							
Production			1	1	 		
Hillside, South Africa	127	122	123	125	117	242	253
Bayside, South Africa	45	44	43	44	45	89	91
Alumar, Brazil	44	42	43	35	32	67	87
Valesul, Brazil	12	11	9	8	9	17	23
Mozal, Mozambique			ĺ			- 1	
(b)	23	31	32	32	32	64	30

Total		251	250	250	244	235	479	484
Sales		_				+		
Hillside, Soutl	n Africa	127	121	124	123	117	240	253
Bayside, South	n Africa	46	42	50	43	43	86	87
Alumar, Brazi	1	43	41	45	34	33	67	85
Valesul, Brazi	1	11	7	12	8	8	16	22
Mozal, Mozar (b)	nbique	20	32	33	32	32	64	25
Total		247	243	264	240	233	473	472

PROL	DUCTION AND SHIPME	ENT REPORT							
				QUAI	RTER EN	DED			YEAR DED
			DEC	MARCH	JUNE	SEPT	DEC	DEC	DEC
			2000	2001	2001	2001	2001	2001	2000
BAS	E METALS								
BHP	Billiton attributabl	e production	n and sales u	nless otherw	ise stated	. Metals pr	oduction is j	payable metal ı	unless
othe	rwise stated.	T	-		-T	-	<u> </u>		<u> </u>
F	. 4: 4. Cl.:1.		+	+	 	+	+	_	
Esco	ondida, Chile	(1000	+	+	+	+	+	_	
	Material mined (100%)	('000 tonnes)	77,436	74,691	77,115	85,344	84,821	170,164	152,994
	Sulphide ore milled (100%)	('000 tonnes)	11,534	11,128	10,650	11,205	10,060	21,265	23,893
	Average copper grade	(%)	1.94%	1.95%	1.82%	1.75%	1.72%	1.74%	1.89%
	Production ex Mill (100%)	('000 tonnes)	190.4	176.4	159.5	162.0	144.4	306.3	389.9
	Production		+		+	+			
	Payable copper	('000 tonnes)	105.8	98.3	89.1	89.3	80.1	169.5	215.3
	Payable gold concentrate	(fine ounces)	13,270	10,582	10,302	10,641	12,166	22,807	28,713
	Copper cathode (SXEW)	('000 tonnes)	20.5	21.0	22.0	21.9	21.9	43.8	40.4

Sales								
	(000')							
Payable copper	tonnes)	118.0	109.5	88.3	83.8	87.0	170.7	202.6
Payable gold concentrate	(fine ounces)	15,279	11,692	9,780	8,729	12,386	21,115	27,552
Copper cathode (SXEW)	('000 tonnes)	19.8	21.8	23.1	22.9	18.0	40.8	41.9
NK Tedi, Papua New G	uinea (a)							
Material mined	('000 tonnes)	22,673	22,244	22,482	_	-	-	44,972
Ore milled	('000 tonnes)	8,286	8,250	8,116	-	-	-	15,657
Average head grades								
- Copper	(%)	0.91%	0.85%	0.92%	-	-	-	0.92%
- Gold	(g/t)	0.77	0.70	0.82	-	-	-	0.88
Production								
Payable copper	('000 tonnes)	54.1	51.7	53.4	-	-	-	103.9
Payable gold concentrate	(fine ounces)	127,049	115,576	124,729	-	-	-	267,797
Sales								
Payable copper	('000 tonnes)	53.5	53.4	67.5	-	-	-	89.6
Payable gold concentrate	(fine ounces)	135,494	113,760	156,860	-	-	-	235,975
(a) Ok Tedi data s	shown on 10	00% basis R	HP Billiton	holds a 529	% equity i	nterest in (Ok Tadi RHD R	illiton
announced in Aug		00 /6 0asis. D	III Dilliton	noids a 32	70 equity 1	interest in C	ok redi. bili b	iiiitoii
that no profit wou are received.	ıld be recog	nised for Ok	Tedi from 1	July 2001	except to	the extent	that dividends	
Accordingly, Ok of 48,200 tonnes		nber 2001 an	d December	r 2001 quar	rter coppe	r productio	n (100% basis)	
43,800 tonnes res recognised.	pectively an	ıd gold produ	ection of 104	4,855 ounc	es and 98,	,210 ounce	s respectively ha	s not bee
				1		 		
<u> Sintaya, Peru</u>	1			1	<u> </u>			
Material mined	('000 tonnes)	16,723	14,566	16,447	17,600	14,115	31,715	33,117
Ore milled	('000 tonnes)	1,744	1,429	1,508	1,640	1,569	3,209	3,364

	-			F		T T		
Average copper grade	(%)	1.56%	1.47%	1.56%	1.58%	1.72%	1.65%	1.56%
Production								
	('000')							
Payable copper	tonnes)	24.0	18.4	20.1	20.9	22.9	43.8	46.5
Payable gold	(fine							
concentrate	ounces)	4,638	5,146	7,693	10,249	11,500	21,749	11,585
Sales								
Suics	('000			+				
Payable copper	tonnes)	24.5	12.1	32.0	19.2	17.8	37.0	42.2
	1	24.3	12.1	32.0	19.2	17.0	37.0	42.2
Payable gold concentrate	(fine ounces)	5,149	3,125	10,350	9,745	9,546	19,291	12,943
	ounces)	3,147	3,123	10,550	7,743	7,540	17,271	12,743
erro Colorado, Chile								
<u>)</u>	(1000							+
Material mined	('000 tannas)	14,957	13,342	14,177	13,595	16,677	30,272	14,957
Material mined	tonnes)	14,937	13,342	14,177	13,393	10,077	30,272	14,937
0 31 1	('000')	2 264	2.470	2.546	2.517	2.004	7 411	2 264
Ore milled	tonnes)	3,264	3,479	3,546	3,517	3,894	7,411	3,264
Average copper	(64)	1 000	1 000	1.000	1 000	1 120	1.1.0	1 000
grade	(%)	1.08%	1.09%	1.09%	1.08%	1.13%	1.11%	1.08%
Production								
	('000')							
Copper cathode	tonnes)	31.0	32.0	33.8	34.0	33.8	67.8	31.0
Sales	+				+	+ +		
Sales	('000							
Copper cathode	,	30.4	32.8	33.6	34.0	31.7	65.7	30.4
(a) Cerro Colorad								30
acquisition of Ric	*	111011 100 70)	included in	JIII I OCIOL	oci 2000, ti	iic circuive (iate of the	
acquisition of the	l ligoin.							
ntamina, Peru (a)								
Material mined	('000							
(100%)	tonnes)					22,589	22,589	
Ore milled	('000					22,307	22,367	1
(100%)	tonnes)					6,318	6,318	
	tomics)	+		+	+	0,510	0,310	+
								1
Average head								
grades	(01)		+			1 2207	1 220	1
grades - Copper	(%)					1.32%	1.32%	
grades	(%) (%)					1.32% 2.03% 223	1.32% 2.03% 223	

Production								
	(000')							
Payable copper	tonnes)					26.5	26.5	
Payable zinc	(tonnes)					16,010	16,010	
Payable silver	('000 ounces)					690	690	
Sales								
Payable copper	('000 tonnes)					28.7	28.7	
Payable zinc	(tonnes)					8,983	8,983	
Payable silver	('000 ounces)					596	596	
(a) BHP Billiton a of Rio Algom. Coproduction comm 2001.	ommercial		est in Antan	nina in Oct	ober 2000	as part of the	acquisition	
mbrera, Argentina								
Material mined (100%)	('000 tonnes)	27,823	25,829	27,182	29,545	28,635	58,180	27,823
Ore milled (100%)	('000 tonnes)	7,097	7,041	7,445	7,516	7,142	14,658	7,097
Average head grades								
- Copper	(%)	0.64%	0.71%	0.74%	0.70%	0.74%	0.72%	0.64%
- Gold	(g/t)	0.8	0.8	1.0	1.0	1.1	1.0	0.8
Production								
Payable copper	('000 tonnes)	9.9	10.8	11.9	11.6	12.0	23.6	9.9
Payable gold	(fine ounces)	30,094	30,579	39,922	40,370	42,978	83,348	30,094
Payable gold - dore	(fine ounces)	1,919	1,368	2,283	2,214	2,589	4,803	1,919
Sales								
Payable copper	('000 tonnes)	8.4	9.5	14.2	9.8	13.1	22.9	8.4
Payable gold	(fine ounces)	26,819	27,635	45,999	34,461	48,223	82,684	26,819
		1,907						

Payable gold -	(fine							
dore	ounces)							
(a) Alumbrera (B acquisition of Ric		25%) includ	led from 1 (October 200	00, the effe	ective date of	the	
ghland Valley,								
anada (a)								
Material mined (100%)	('000 tonnes)	21,203	19,104	18,988	19,911	20,883	40,794	21,203
Ore milled (100%)	('000 tonnes)	13,155	11,784	11,355	12,841	12,912	25,753	13,155
Average copper grade	(%)	0.42%	0.43%	0.43%	0.43%	0.42%	0.42%	0.42%
Production								
Payable copper	('000 tonnes)	16.1	14.8	14.1	16.1	16.0	32.1	16.1
Payable Molybdenum	('000 tonnes)	0.14	0.12	0.12	0.15	0.15	0.30	0.14
Sales								
Payable copper	('000 tonnes)	10.5	10.7	11.6	23.2	18.8	42.0	10.5
Payable Molybdenum	('000 tonnes)	0.21	0.18	0.14	0.14	0.10	0.24	0.21
(a) Highland Vall acquisition of Ric	• `	illiton 33.6%	included t	From 1 Octo	ober 2000,	the effective	date of the	
annington, Australia								
Material mined	('000 tonnes)	460	464	507	543	555	1,098	890
Ore milled	('000 tonnes)	461	422	490	496	538	1,034	869
Average head grades								
- Silver	(g/t)	606	539	577	598	567	582	641
- Lead	(%)	12.8%	12.7%	13.2%	13.2%	12.1%	12.6%	13.6%
- Zinc	(%)	5.6%	5.5%	5.5%	4.8%	5.3%	5.0%	5.3%
Production								
Payable silver	('000 ounces)	7,591	6,462	7,806	7,804	7,915	15,719	15,220

Payable lead	(tonnes)	49,503	45,228	54,271	52,879	51,914	104,793	100,830
Payable zinc	(tonnes)	17,994	15,877	17,176	14,058	17,285	31,343	31,141
Sales						-		
Payabla silver	('000')	6 502	8,107	8,681	7 221	9 045	15 276	13,571
Payable silver	ounces)	6,583			7,231	8,045 52,577	15,276	
Payable lead	(tonnes)	43,036	55,949	61,243	49,423	52,577	102,000	89,115
Payable zinc	(tonnes)	13,262	20,588	17,496	13,220	17,850	31,070	24,943
elbaie, Canada					1			
Ore milled	('000 tonnes)	933	902	896	1,006	1,029	2,035	2,211
Average head grades								
- Zinc	(%)	1.54%	1.57%	1.42%	1.50%	1.29%	1.39%	1.56%
- Copper	(%)	0.43%	0.46%	0.42%	0.34%	0.34%	0.34%	0.43%
- Gold	(g/t)	0.43	0.40	0.42	0.34	0.24	0.29	0.47
- Silver	(g/t)	29.05	25.22	18.12	25.02	37.23	31.19	28.09
Production						+ +		
Payable zinc	(tonnes)	10,312	8,868	7,969	9,456	8,106	17,562	21,671
Payable copper	(tonnes)	3,183	3,279	2,872	2,470	2,668	5,138	6,573
Payable gold concentrate	(ounces)	9,344	8,472	8,198	6,207	4,929	11,136	21,245
Payable silver	('000 ounces)	469	362	259	379	676	1,055	915
Sales								
Payable zinc	(tonnes)	9,780	9,110	8,406	9,959	7,932	17,891	19,163
Payable copper	(tonnes)	3,390	3,260	3,035	3,196	2,615	5,811	6,373
Payable gold concentrate	(ounces)	11,777	10,177	8,207	8,112	8,002	16,114	18,059
Payable silver	('000 ounces)	494	445	405	284	321	605	1,029
ring, South Africa								
Ore milled	('000 tonnes)	336	327	345	339	342	681	672
Average head grades								
- Zinc	(%)	2.22%	2.03%	2.09%	2.00%	1.90%	1.96%	2.12%
- Lead	(%)	0.68%	0.55%	0.60%	0.49%	0.54%	0.52%	0.68%

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						+ +		+
Production								
Payable zinc	(tonnes)	5,498	5,010	5,397	5,888	5,318	11,206	10,503
Payable lead	(tonnes)	1,601	1,320	1,486	1,153	1,298	2,451	3,217
Sales								
Payable zinc	(tonnes)	4,990	5,170	5,060	4,900	4,859	9,759	9,917
Payable lead	(tonnes)	1,250	1,590	1,490	1,336	1,217	2,553	2,952
an Manuel, USA								
Production								
Copper cathode (SXEW)	('000 tonnes)	2.6	2.5	2.3	2.3	2.2	4.5	5.4
into Valley, USA								
Production								
Copper cathode (SXEW)	('000 tonnes)	4.4	3.9	3.8	3.4	3.4	6.8	8.7

PRODUCTION AN	ND SHIPMENT REPORT	r							
			QUA	RTER EN	IDED			HALF YEA	
		DEC	MARCH	JUNE	SEPT	DEC		DEC	DEC
		2000	2001	2001	2001	2001		2001	2000
CARBON STE	EEL MATERIALS								
BHP Billiton a otherwise state	ttributable productied.	on and sales u	ınless						
('000 tonnes)									
									-
IRON ORE (a)									
<u>Pilbara, Austra</u>	lia								
Produc	ction								
Mt Ne Ventu	ewman Joint re	5,500	4,591	5,239	5,973	6,423	12	2,396	11,120
Golds Ventu	worthy Joint re	1,730	1,453	1,788	1,656	1,667	3,	323	3,360
Yandi	Joint Venture	5,840	6,354	6,882	7,046	6,933	13	3,979	12,920
Jimble	ebar	1,250	991	1,272	1,182	1,332	2,	514	2,380
Total (share)	(BHP Billiton	14,320	13,389	15,181	15,858	16,355	32	2,213	29,780

	Total production (100%)	16,626	15,577	17,636	18,448	19,006	37,453	34,615
	Shipments		+	+		+ +	-	
	Lump	3,730	3,950	3,823	3,729	3,483	7,212	7,670
	Fines	11,400	11,171	11,545	12,334	12,025	24,359	22,440
	Total (BHP Billiton share)	15,130	15,121	15,368	16,063	15,508	31,571	30,110
	Total shipments (100%)	17,798	17,789	18,080	18,897	18,245	37,142	35,420
	(a) Iron ore production an tonnes basis.	d shipments a	are reported	on a wet				
Sama	rco, Brazil							
	Production	1,910	1,885	1,893	1,223	928	2,151	3,730
	Shipments	2,150	1,699	1,460	1,156	1,440	2,596	3,820
MET.	ALLURGICAL COAL							
Quee	nsland, Australia							
	Production							
	COCA Joint Venture (b)							
	Blackwater	1,076	1,066	1,130	977	1,305	2,282	2,132
	Goonyella	965	967	1,122	986	850	1,836	1,889
	Peak Downs	886	571	779	885	730	1,615	1,779
	Saraji	433	504	530	627	528	1,155	1,041
	Norwich Park	434	411	503	527	495	1,022	914
	CQCA total	3,794	3,519	4,064	4,002	3,908	7,910	7,755
	South Blackwater (c)	-	-	-	670	524	1,194	-
	Gregory Joint Venture (b)	970	845	960	486	408	894	1,821
	BHP Mitsui Coal (d)				1			
	Riverside	727	834	966	917	649	1,567	1,472
	South Walker Creek	798	844	836	906	817	1,723	1,467
	7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7	1,525	1,678	1,802	1,823	1,467	3,290	2,939

BHP Mitst total	ıi Coal							
Queenslan	d total	6,289	6,042	6,826	6,980	6,307	13,288	12,51
Chimmonto								
Shipments Coking co	1	4,669	4,401	4,813	4,804	4,011	8,815	9,223
Weak coki		1,466	1,138	1,245	1,592	1,674	3,267	2,531
Thermal co		657	474	624	631	704	1,335	1,290
Total	Jai	6,792	6,013	6,682	7,027	6,390	13,417	13,04
Total		0,792	0,013	0,082	7,027	0,390	13,417	13,044
	oduction is rep		basis of sale	eable produ	ct. Product	ion figures		
* *	illiton interest i int venture 64.		28 June 200)1 (previous	sly CQCA	joint venture	52.1% and	
	illiton acquired BHP Billiton ar		South Black	water in Ju	ly 2001. So	outh Blackwa	ater is equally	
Mitsubishi Ltd.	Development l	Pty						
	litsui Coal prod iity interest.	luction show	n on 100%	basis before	20%			
T Resources, A	· 1							
Production	Į.							
CQCA		732	1,093	1,263	-	-	-	732
Gregory Jo Venture	pint	173	213	242	-	-	-	173
South Blac	kwater	355	531	582	-	-	-	355
Total		1,260	1,837	2,087	-	-	-	1,260
Shipments								
Coking co	al	876	1,633	1,476	_	-	-	876
Weak coki	ng coal	146	227	231	_	-	-	146
Thermal co	oal	245	209	268	_	-	-	245
Total		1,267	2,069	1,975	-	-	-	1,267
	tion and shipme MetCoal Holdi	•	represents	BHP Billito	on's 50% ec	uity interest	in MetCoal	
(QCT) in I	ned by BHP Band November 2000).			•	_	CT Resource	s Limite
In June 20 BHP Billit	01, Mitsubishi a on.	acquired the	balance of t	the shares in	n QCT fron	n		

Illawarra, Australia							
Production	1,328	1,619	1,889	2,055	1,841	3,896	3,066
Shipments							
Coking coal	1,512	1,410	1,686	1,457	1,655	3,112	2,838
Thermal coal	165	67	246	136	94	230	293
Total	1,677	1,477	1,932	1,593	1,749	3,342	3,131
MANGANESE ORES							
South Africa							
Saleable production (a)	579	538	490	467	501	968	1,134
(a) Shown on 100% basi production is 60%.	s, BHP Billito	on interest in	n saleable				
<u>Australia</u>							
Saleable production (a)	318	379	446	505	387	892	787
(a) Shown on 100% basi production is 60%.	s, BHP Billito	on interest is	n saleable				
MANGANESE ALLOYS							
South Africa							
Saleable production (a)	106	96	85	69	101	170	217
(a) Shown on 100% basi production is 60%.	s, BHP Billito	on interest in	n saleable				
<u>Australia</u>					+		
Saleable production (a)	67	64	51	50	63	113	131
(a) Shown on 100% basi production is 60%.	s, BHP Billito	on interest i	n saleable				
HOT BRIQUETTED IRON							
<u>Boodarie™ Iron, Austra</u> lia							

Production	291	177	276	386	384	770	396
Shipments	107	238	342	358	302	660	161

PRODUCTION AND SHI	PMENT REPORT				T			T
I RODGE HON AND SHE	I MENT REFORT		QUAF	RTER END	ED			YEAR DED
		DEC	MARCH	JUNE	SEPT	DEC	DEC	DEC
		2000	2001	2001	2001	2001	2001	2000
STAINLESS STEEI	L MATERIALS							
BHP Billiton attributestated.	table production an	nd sales unless	s otherwise					
('000 tonnes)								
NICKEL					 			
CMSA, Colombia								1
Production	n	6.9	9.4	9.1	9.6	10.4	20.0	13.3
Sales		5.5	8.8	10.2	9.1	10.4	19.5	11.9
Yabulu, Australia								
Production	n							
Nickel		7.5	7.4	7.7	6.3	7.1	13.4	13.9
Cobalt		0.4	0.5	0.5	0.4	0.4	0.8	0.8
Sales								
Nickel		6.3	6.5	8.2	7.7	6.9	14.6	12.6
Cobalt		0.4	0.4	0.4	0.4	0.5	0.9	0.8
CHROME ORES								
South Africa								
Saleable p	production	898	674	665	629	609	1,238	1,819
(a) Showr	n on 100% basis, Bl n is 60%.	HP Billiton ir	nterest in salea	able				
-								
FERROCHROME					+			+

South Africa													
Saleable productio	n										Î		
(a)	_	249	19	92	1	194		207	7	206		413	522
(a) Shown on 100%	hasis BH	P Rillit	on intere	est in	saleah	le.							
production is 60%.	0 00010, 1011	I Dilli	on micro	050 111	Garcas	10							
							I		1				1
PRODUCTION AND SHIPMENT RI	EPORT												
			QI	UAR	TER E	NDI	ED						YEAR DED
	Ι	DEC	MAR	СН	JUN	Έ	SEP	T	DE	С		DEC	DEC
	2	000	200	1	200	1	200	1	200	1		2001	2000
ENERGY COAL													
BHP Billiton attributable pro-	duction and	sales u	ınless										
otherwise stated.			I										-
('000 tonnes)			1										
Ingwe, South Africa													
Production	17,8	11	14,379		14,571		14,538	3	13,72	4		28,262	32,372
Sales													
Export	6,48	0	6,164		6,557		6,289		6,083			12,372	13,058
Local utility	10,2		6,957		6,821		7,477		6,780			14,257	17,371
Inland	1,47		1,207		1,110		1,092		1,111	+		2,203	2,690
Total	18,2		14,328		14,488	}	14,858	₹	13,97	1		28,832	33,119
Total	10,2	33	14,320		11,100	,	14,030	,	13,77	+		20,032	33,117
New Mexico, USA													
Production													
Navajo Coal	2,11	9	1,838		2,170		1,694		1,682			3,376	3,663
San Juan Coal	1,84	3	2,155		1,720		1,412		1,488			2,900	3,379
Total	3,96	2	3,993		3,890		3,106		3,170			6,276	7,042
0.1. 1 1 (11)	2.56		2.566		2 424		2 407		2 400	_		(00/	7.250
Sales - local utility	3,56	3	3,566		3,434		3,407		3,489	+		6,896	7,350
COAL, Australia													
Production	1,22	7	1,512		1,329		1,173		863			2,036	2,462
Sales										+			
Export	685		1,190		1,201		604		571			1,175	1,634
Inland	235		396		399		398		378			776	627
Total	920		1,586		1,600		1,002		949			1,951	2,261

<u> Kalim</u>	antan, Indonesia (a)							
	Production							
	Senakin (b)	1,050	924	1,099	1,161	801	1,962	1,955
	Satui (b)	871	926	981	1,068	777	1,845	1,689
	Petangis	213	185	211	221	201	422	456
	Total	2,134	2,035	2,291	2,450	1,778	4,228	4,100
	Sales - export	2,049	1,942	2,308	2,312	1,684	3,996	4,124
	(a) Reported on 86.5% share of all production		owing for the	e indonesiar	ı state-own	ieu corporatio	n s 13.3%	
	(b) BHP Billiton sold 30 November 2001.	its interest in So	enakin and S	Satui effectiv	ve			
	(b) BHP Billiton sold 30 November 2001.	its interest in So	enakin and S	Satui effectiv	ve			
	30 November 2001.	its interest in So	enakin and S	Satui effectiv	1,138	1,088	2,226	687
	30 November 2001. & CZN, Colombia					1,088	2,226 1,786	687 676
	30 November 2001. & CZN, Colombia Production	687 676 rejon (BHP Bil	1,091	1,053	1,138	688	1,786	676
CDC a	30 November 2001. & CZN, Colombia Production Sales - export (a) Carbonnes del Cer	687 676 rejon (BHP Bil	1,091	1,053	1,138	688	1,786	676

PRODUC	TION AND SHIPMENT REPORT	ſ										
				QUARTER ENDED								
			DEC	MARCH	DEC	DEC	DEC					
			2000	2001	2001	2001	2001	2001	2000			
PETRO	LEUM											
	illiton attributable production se stated.	on unle	ess									
CRUDI barrels)	E OIL & CONDENSATE (000'										
	Bass Strait		7,096	6,990	6,946	7,387	7,197	14,584	14,900			
	North West Shelf - conde	ensate	1,144	1,240	1,239	1,331	1,310	2,641	2,369			
	North West Shelf -		1,885	1,820	1,757	1,652	1,919	3,571	3,567			

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Wanaea/Cossack						1		
Laminaria	3,875	3,533	3,076	3,001	2,569		5,570	8,244
Buffalo (a)	763	-	-	-	-		-	1,520
Griffin	1,714	2,241	1,194	1,037	863		1,900	3,705
Pakistan (b)	-	3	14	17	19		36	-
Typhoon (c)	-	-	-	835	1,443		2,278	-
Americas	944	941	958	918	919		1,837	1,770
Liverpool Bay	1,978	2,469	2,516	2,830	2,868		5,698	3,694
Bruce/Keith (d)	601	674	678	483	640		1,123	1,048
Total	20,000	19,911	18,378	19,492	19,747		39,239	40,817
						L		
NATURAL GAS (billion cubic feet)						-		
Bass Strait	18.96	22.91	26.75	30.05	23.14	-	53.19	46.74
North West Shelf - Domestic	3.28	3.29	3.81	3.68	3.73	L	7.41	6.41
North West Shelf - LNG	13.83	14.24	13.47	15.76	15.56		31.32	29.02
Griffin	0.82	0.73	0.84	1.35	1.25		2.60	1.57
Pakistan (b)	-	0.40	2.03	2.66	2.83		5.49	-
Typhoon (c)	-	-	-	0.67	1.48		2.15	-
Americas	5.38	5.19	5.52	5.41	5.45		10.86	10.59
Bruce	9.38	10.43	7.59	3.28	10.65		13.93	14.39
Keith (d)	0.11	0.24	0.25	0.19	0.27		0.46	0.11
Liverpool Bay	9.07	10.18	11.38	8.19	11.87		20.06	13.75
Total	60.83	67.61	71.64	71.24	76.23	-	147.47	122.58
LPG ('000 tonnes)						t		
Bass Strait	95.70	113.21	117.66	128.52	107.80		236.32	223.85
North West Shelf	30.69	30.44	31.65	36.32	35.53		71.85	62.17
Griffin	1.50	0.51	-	-	-		-	3.07
Bruce	26.72	23.01	24.85	16.51	28.50		45.01	38.29
Keith (d)	0.43	3.45	1.44	1.36	1.18		2.54	0.43
Total	155.04	170.62	175.60	182.71	173.01		355.72	327.81
ETHANE ('000 tonnes)	9.98	15.69	18.53	24.05	18.59		42.64	33.17
(a) Buffalo sold effective September 2000.								
(b) Zamzama extended well te 2001.	est commend	ed in March						
(c) Typhoon commenced prod 2001.	uction in Ju	ly						

(d) Keith commenced provided November 2000.	production	n in			

PRODUCTION AND SHIPMENT REPORT							
		QUAR	TER END	ED			YEAR DED
	DEC	MARCH	JUNE	SEPT	DEC	DEC	DEC
	2000	2001	2001	2001	2001	2001	2000
BHP STEEL							
BHP Billiton attributable production u	nless						
otherwise stated.	1						
('000 tonnes)							
PRODUCTION							
Iron Sands							
NZS, New Zealand	712	274	478	397	464	861	1,435
<u>Coke</u>							_,
Port Kembla, Australia	599	578	643	661	620	1,281	1,215
<u>Iron</u>							
Port Kembla, Australia	1,231	1,177	1,269	1,262	1,191	2,453	2,529
Raw Steel							
Port Kembla, Australia	1,226	1,120	1,176	1,238	1,109	2,347	2,534
NZS, New Zealand	146	157	152	144	153	297	293
Total	1,372	1,277	1,328	1,382	1,262	2,644	2,827
Delta, Ohio (a)	186	190	197	196	196	392	379
Marketable Steel Products							
Flat Products							
Flat and Tinplate products	1,152	1,094	1,183	1,183	1,054	2,237	2,394
Coated Products							
Rolled and coated products	464	462	474	533	400	933	995
Flat and coated products (NZS) 125	139	135	137	117	254	262

	Rolled and coated offshore)	d products	98	81	89	69	70		139	168
	Building products offshore)	s (includes	34	42	42	40	36		76	74
Т	Γotal (b)		1,268	1,345	1,469	1,377	1,169		2,546	2,693
	Delta, Ohio (a)		182	186	193	192	192		384	371
DESPAT	TCHES (c)									
Business	unit despatches									
F	Flat Products		1,069	1,098	1,294	1,128	996		2,124	2,312
C	Coated Products		691	666	813	746	657		1,403	1,423
Т	Total (d)		1,237	1,282	1,587	1,296	1,153		2,449	2,473
External	despatches									
A	Australia	Domestic (e)	503	515	585	691	569		1,260	988
		Export	515	546	757	387	391		778	1,056
N	New Zealand	Domestic (e)	62	56	55	61	56		117	129
		Export	55	77	97	83	67		150	123
C	Other offshore		102	88	93	74	70		144	177
Т	Γotal		1,237	1,282	1,587	1,296	1,153		2,449	2,473
Γ	Delta, Ohio (a)		177	190	191	191	189		380	367
	(a) Production an Star BHP LLC (5	•	eported is	that proport	ion determ	ined by B	HP Steel's	equity	interest i	n North
	b) Total exclude ndividual busine		r intra-bus	siness sales.	Therefore	, the total	figure is le	ess than	the sum	of the
	c) Steel products by-products.	only. Exclude	s pig iron	and						
	d) Total exclude ndividual busine		s sales. Th	erefore, the	total figur	e is less th	nan the sum	n of the	, ,	
	(e) Includes desparation (e) November 2000.	atches to OneS	teel Limit	ed from 1						
_										

PRODUCT	TION AND SHIPMEN	NT REPORT							
				QUART	TER ENDI	ED		HALF ENI	
			DEC	MARCH	JUNE	SEPT	DEC	DEC	DEC
			2000	2001	2001	2001	2001	2001	2000

EXPLORATION, TECH	INOLOGY	& NEV	N	1			ļ		Ī		I			
BUSINESS														
BHP Billiton attributable	e production	and sa	ıles unl	ess										
otherwise stated.		1				—		<u> </u>					Ь—	
DIAMONDS	+	+		 		\vdash					+		\vdash	
Ekati TM , Canada	+	+											<u> </u>	
LKati , Canada	('000'	+		 										
Production (a)	carats)	318		375		427		767	7 9	928	1,69)5	627	,
		<u> </u>												
(a) Interest in E effective July 2		ased fr	om 519	% to	80%									
CHECUIVE July 2	T	T									+			
	 	+_				一		_					\vdash	$=$ \bot
PRODUCTION AND SHIPME	NT REPORT													
														YEAR
	$+\!\!-\!\!\!-$						ER EN			T	-	+	ENI	
	+	-	DEC		MARC		JUN		SEPT	DEC	<u> </u>	DE		DEC
			200	0	2001	L	200	1	2001	2001	-	20	01	2000
STEEL - DISCONTINU							<u> </u>	\dashv			_	₩	\longrightarrow	
BHP Billiton attributable stated.	e production	unless	otherv	vise										
('000 tonnes)								\dashv		1	+	\dagger		
	<u> </u>													
PRODUCTION														
Iron Ore														
Whyalla,			_ ,											
Australia	+		254		-		-	\dashv	-	<u> </u> -	╀	╀─		910
Coke	+	-					<u> </u>	\dashv		<u> </u>	-	╀		
Whyalla, Australia		,	49		_		<u> </u>		_					198
<u>Iron</u>	\dashv		17					\dashv			 	\dagger		170
Whyalla,	\dashv							\dashv				†		
Australia			102							-				372
Raw Steel														
Whyalla,	_		_											
Australia	$+\!\!-\!\!\!-$		99		-		-	\dashv	-	-		<u> </u>		344
Newcastle, Australia														
Sydney, Austra	lia		36		_		<u> </u>	\dashv	_	[+	ᡛ		164
Total	IIa		135		_		<u> </u>	\dashv	_	[+	ᡛ		508
10.00	 		155				-	\exists				╂_		200
Marketable Steel Produc	ets													

Long pro	oducts		171	-		-	-	-		-	722
Other of (USA) (I			-	-		-	-	_		-	-
Total (b)			171	-		-	-	-		-	711
							<u> </u>				
ESPATCHES (
usiness unit des			1.66								60.2
Long Pro	i		166	-		-	<u> -</u>	-		-	693
Other of (USA) (I			-	_		-	-	-		-	-
Total (d)			166	-		-	-	-		-	693
xternal despatch	AC										
Australia		omestic	150	_		_	_	_		_	632
rastran		xport	16	_		_	_	_		_	61
Other of (USA) (I	fshore	- <u>-</u>	-	-		-	-	_		-	-
Total			166	-		-	-	_		-	693
31 Octob (b) US s	tables reflect per 2000.			l Limit	ed from	m BHP B	dilliton ef	fective			
2000. (c) Steel by-produ	products onl	y. Excludes	pig iron and								
	excludes int al businesses		sales. Theref	fore, th	e total	figure is	less than	the sum	of the		
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The BHP Billiton Group is headquartered in Australia

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